



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4406-041
Job Sheet 169230



Part No: D4406-041

Job Qty: 2 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/14/17	0.00	0.00	Start Up Large Fab-2		DYC 17/12/06
150	Large Fab	2 pcs		12/14/17	0.00	6.06	Large Fab 8		DYC 17/12/06
160	QC	2 pcs		12/14/17	0.00	0.00	QC9		PD 17-12-14
165	QC	2 pcs		12/14/17	0.00	0.00	QC5		PD 17-12-14
170	Small Fab	2 pcs		12/15/17	0.00	0.17	Small Fab-6		✓ AS DEC 16 2017
180	QC	2 pcs		12/15/17	0.00	0.00	QC5		
190	Packaging	2 pcs		12/15/17	0.00	0.00	Packaging3-2		
200	QC21-SA	2 Ea		12/15/17	0.00	0.00	QC21		

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: _____ 2-

Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

Rockguard 138637

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4406-1	2	4	0	0
	D4407-041	4	4	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 10:47 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		PART NO: D4406 -- 041 Revision: Operation: Change No:	
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation							
Root Cause		FAULT					
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Un	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐				
				OTHER : _____			



S018138

DART AEROSPACE

Fwd Wearplate Assembly

Start up Operation

Mfg Date: 12/06/17
Job No: 169230

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☐ Fly Function
☐ Misaligned/off center

☐ Turned
☐ Turning Sequence